

PATENT

Serial No: 10/766,550
Filed: January 28, 2004
Applicant: David Robison et al.
Title: METHOD OF ROLLING FOLDED MEMBRANE SHEETING
WITH PREAPPLIED SEAM TAPE
Art Unit: 3637
Examiner: Phi Dieu Tran A
Atty Dock: CRS / 278

Cincinnati, Ohio 45202

Commissioner for Patents
P. O. Box 1450
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Sir:

DECLARATION OF DAVID ROBISON

I, David Robison, state as follows:

- (1) I am an inventor of the above application.
- (2) I am Manager, Engineering & Technical Services, for Carlise SynTec Incorporated's Greenville Illinois plant where we manufacture EPDM sheeting used of roofing and pond liners, and specifically EPDM with preapplied seam tape.
- (3) This product is made in various sizes. The sheets are made in various widths and lengths. Two of the larger sizes are 20-foot by 100-foot and 25-foot by 100-foot sheets. These are folded according to the method of the present invention, and rolled. The weight of the rolls is 754 and 943 pounds, respectively.

(4) When seam tape is preapplied to this sheeting, the sheeting cannot be simply rolled up. It would form a conical shape that could not be handled.

(5) By folding the sheet over on itself, and not overlapping the seam tape, we are able to produce sheeting that rolls up uniformly. These rolls can be stacked upon themselves for storage and shipping. This would not be possible if we rolled the sheets up without any compensation for the thickness of the seam tape. These larger sheets with preapplied seam tape would not be possible without the use of this method.

(6) I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the subject application or any patent issued thereon.

8/8/07
Date

David Robison
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